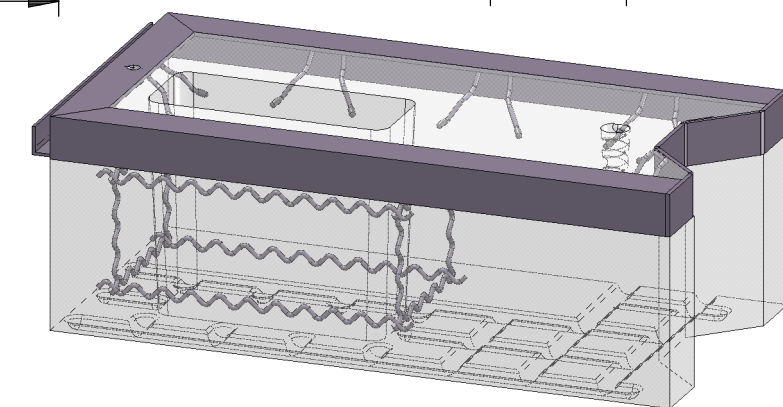
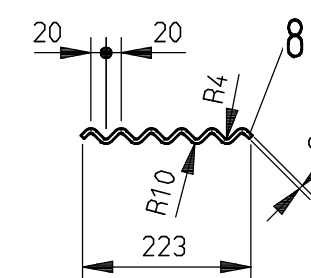
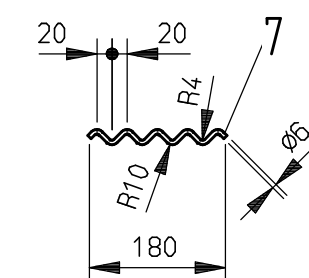
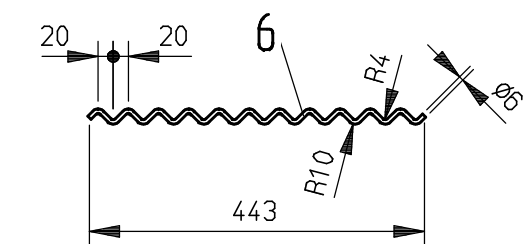
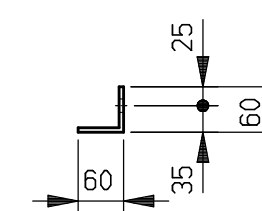
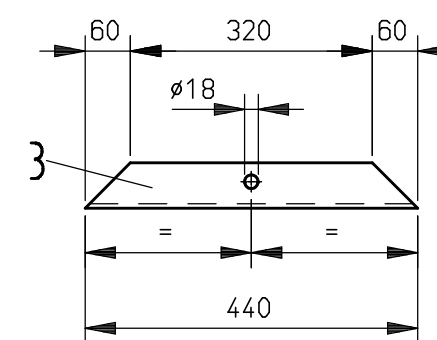
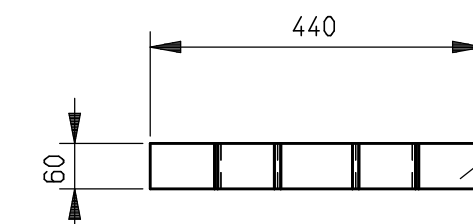
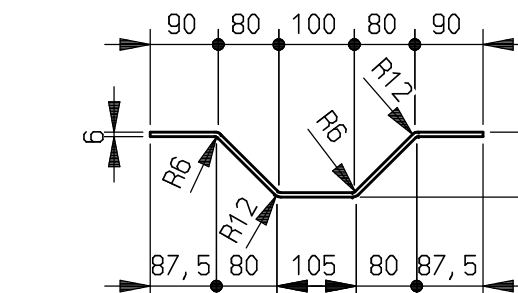
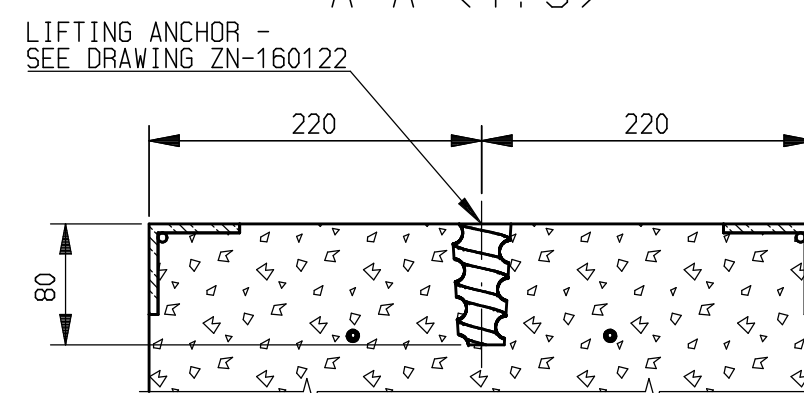
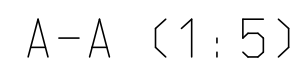
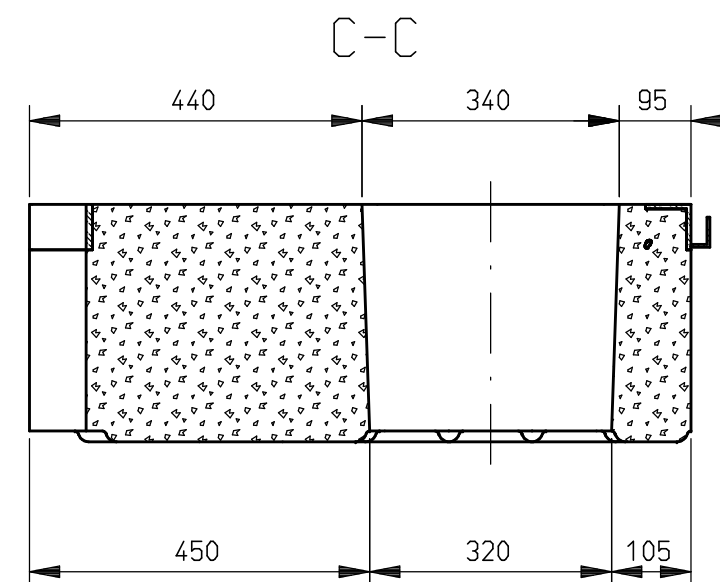
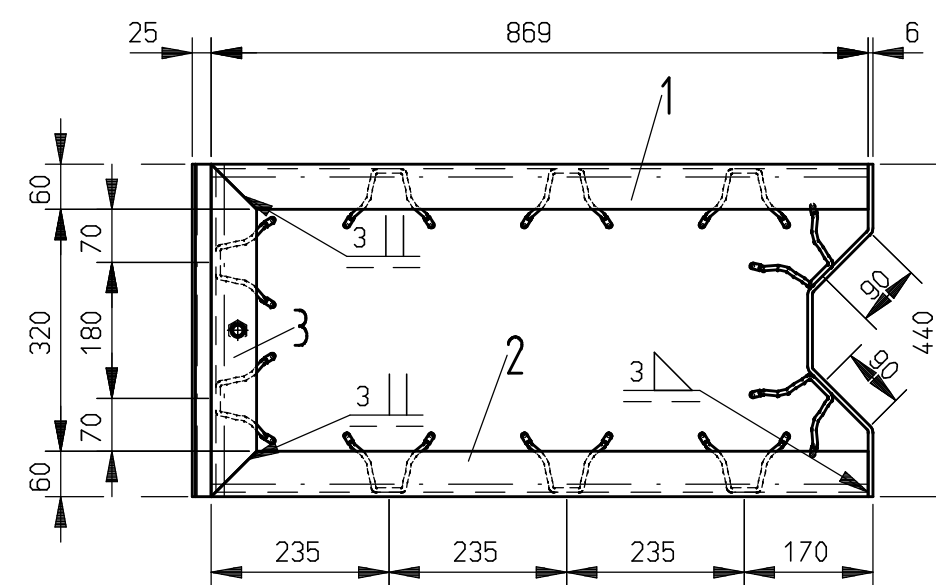
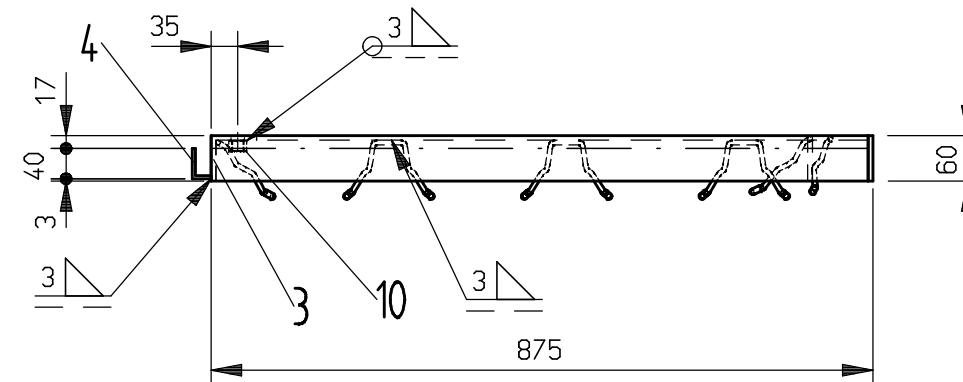


STEEL FRAME



Weld preparation according to DIN EN ISO 9692-1.	
Quality class of the weld according to DIN EN ISO 5817-D.	
General tolerances of the welded assembly according to EN ISO 13920-B/F.	
100% visual testing of the welds.	
Execution of welding according to the manufacturer's current WPS in accordance with DIN EN ISO 15607-C or valid Riedhammer WPS.	F

CARBON STEEL (ST) (Ident.050259): 14, 28kg
HEAT RESIST. STEEL 1.4841 (AISI 310(314)) (Ident.050255): 0, 94kg

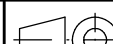
[illegible]

REFERENCE DRAWINGS

DRAWING NO.	TITLE
ZN-241521	TOP BLOCK ARRANGEMENT
T_1001	REFRACTORY MATERIAL SPECIFICATION
T_1002	REFRACTORY ASSEMBLY SPECIFICATION

NOTES

- ALL DIMENSIONS IN mm UNLESS OTHERWISE INDICATED
- TOP SURFACE OF TOP BLOCKS TO BE ROUGH-TEXTURED TO PREVENT SLIPPAGE
- FINAL QUANTITY OF LIFTING ANCHORS SEE BoM_1003 - TOP BLOCKS
- ALL PITGAIL ANCHORS THAT ARE IN CONTACT WITH CONCRETE HAVE TO BE COATED WITH SYNERLOGIC PLASTICOAT®. MAXIMUM LAYER THICKNESS IS 1 mm.

3D = spare part I = provided to J = job site S = supplier						
	c	Changed dimensions			Stuckmann	22.10.2024
	b	Additional Mirrored Position Added			Stuckmann	01.10.2024
	Änderung nur über CAD/modification only via CAD				Name/name	Datum/date
Wenn nicht anders angegeben, ist die Arbeits- vorbereitung und Durchführung der Schweiß- prozesse vom Lieferanten zu bestimmen. Unless otherwise stated, the work preparation and execution of the welding must be determined by the supplier.	Ind./ind.	Datum/date	Name/name	Werkstoff/material		
	Erstellt / created	09.07.2024	Stuckmann			
	ID-Freig. / ID-release	05.12.2024	Daeumler			
	Fig.Freig. / prod.release	05.12.2024	Daeumler			
	Maßstab Scale	Benennung/designation			Zchnng.Nr./dwg.-no. ZN-237235	
					Teile-Nr./part-no. TN-160510 index c A2	
	1:10	Topblock – Endwand C1			Bemerkung/remark	
	Top Block – End Wall C1			Ursprung/origin		Blatt/page